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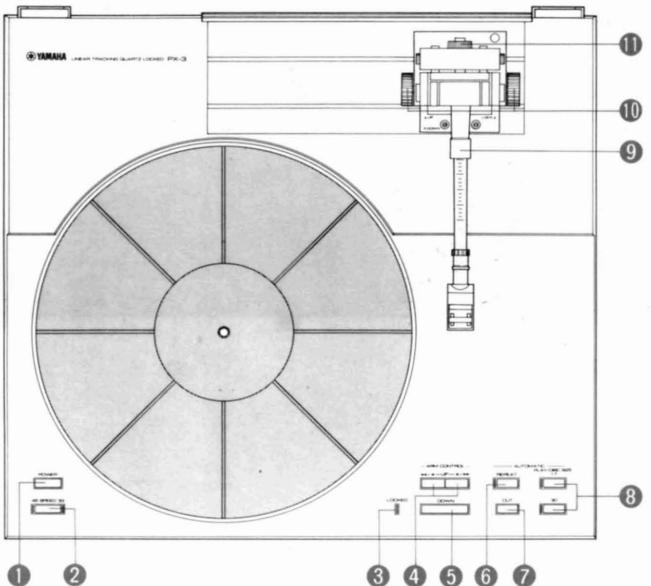
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STEREO TURNTABLE

PX-3

SERVICE MANUAL

■ PANEL CONTROLS



- ① Power Switch (POWER)
- ② Speed Selector Switch (SPEED)
- ③ Quartz Locked Indicator (LOCKED)
- **TONEARM CONTROL —** $\blacktriangleleft/\blacktriangleright$ — UP — $\blacktriangleright/\blacktriangleright$
- ④ Tonearm UP Leftward Feed/UP Rightward Feed Switch
- ⑤ Cueing Down Switch (DOWN)

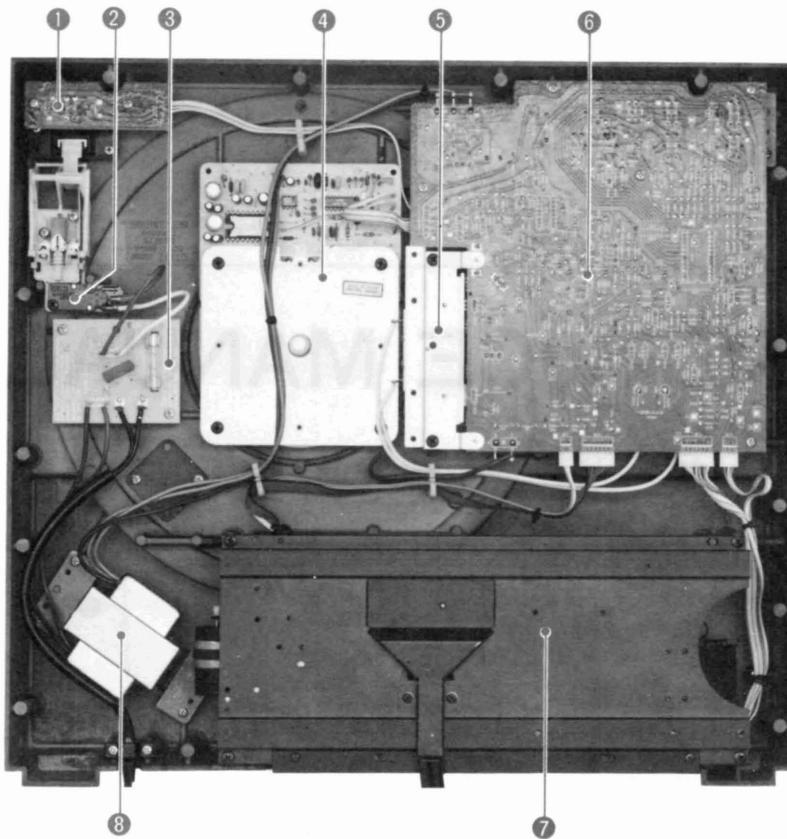
- **AUTOMATIC — (AUTO PLAY)**
- ⑥ Repeat Switch (REPEAT)
- ⑦ Play Cut Switch (CUT)
- ⑧ Play/Disc Size Switch (PLAY/DISC SIZE)
- ⑨ Tracking Force Control Weight
- ⑩ Arm Height Adjusting Knob
- ⑪ Main Weight & Balance Control Knob

■ CONTENTS

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004440

SINCE 1887  **YAMAHA**
NIPPON GAKKI CO., LTD. HAMAMATSU, JAPAN

■ INTERNAL VIEW

- ① Control C. Board 2
- ② Power Switch
- ③ Power Supply C. Board
- ④ Phono Motor/Motor Drive C. Board
- ⑤ Heat Sink (IC4, IC5, R64 Cement Resistor)
- ⑥ Control C. Board
- ⑦ Tonearm Unit (YA-32)
- ⑧ Power Transformer

■ SPECIFICATIONS

TONEARM SECTION

| | |
|--|---|
| Arm type | Linear tracking arm |
| Servo system | Photo-electric tracking sensor plus servo motor |
| Total length | 236 mm (9-9/32") |
| Effective length | 190 mm (7-15/32") |
| Tracking force device | Static balance type sliding weight system 0~2.5g, in 0.1g steps |
| Effective mass | Proportional type to tracking force 17.0g (When tracking force 1.5g) (in cartridge-less state.) |
| Applicable cartridge weight range | 5~11g (Using sub-weights) 10~16g |
| Maximum horizontal tracking error angle | ±0.15° |
| Arm lifter | Oil damp type cueing |
| Adjustable range of arm height | ±4.0 mm |
| Head shell | Pure, forged aluminum, Weight: 8.0g |
| PU Cable | Plug-in type conforming to EIA Standards Low-impedance, double cylindrical cord Capacitance: 130pF Resistance: 1 ohm |
| Cartridge (Not provided) | Replaceable |

ROTARY SECTION

| | |
|------------------------------------|---|
| Motor | DC, 4-phase, 8-pole coreless Hall motor |
| Drive system | Direct drive |
| Servo system | Quartz PLL |
| F.G. | Total circumference integrating type |
| Speed (With Lock Indicator) | 33-1/3 r.p.m. 45 r.p.m. |
| Platter | 30cm (12") diameter, aluminum die-cast Weight 1.6kg (3.8 lbs) (Including rubber mat) |
| Moment of inertia | 210kg·cm ² (Including rubber mat) |

EXTERNAL DESIGN

| | |
|-------------------|---|
| Cabinet | BMC (Bulk Molding Compound) |
| Dust cover | Acrylic, 4mm thick, weighing 1.1kg Front operating type |
| Hinges | Detachable type |
| Insulator | Combination of spring-and-rubber type with height adjustment |

CONTROL SECTION

| | |
|----------------------------|--|
| Automatic functions | AUTO-LEAD-IN AUTO-RETURN AUTO-REPEAT AUTO-CUT AUTO-UP (During Power-OFF) |
| Size selector | 17/30 cm (7"/12") |
| Manual functions | Arm-up Arm-down Left & Right 2-speed feeding |

GENERAL

| | |
|--|---|
| S/N ratio | 77 dB (IEC 98A Weighted) |
| Wow and flutter | 0.015% WRMS (FG direct) |
| Power supply and consumption | |
| U.S.A & Canadian Models | 120V AC, 60Hz ... 27W |
| European Model | 220V AC, 50Hz ... 27W |
| Australian & British Models | 240V AC, 50Hz ... 27W |
| General Model | 110/120/220/240V AC, 50/60Hz |
| Dimensions (W x H x D) mm | 469 x 149 x 428 18-1/2" x 5-7/8" x 16-27/32" |
| Total weight | 12kg (26.4 lbs) |

Specifications are subject to change without notice.

■ DISASSEMBLY PROCEDURE**BEFORE DISASSEMBLY**

Turn over the set by removing the turntable and cartridge first and by bringing up the back side of the body. Do not bring up the set sideways as it will cause the tonearm to move, leading to an unexpected accident. To protect such components as the tonearm, center spindle and operating switches from damage, the set is to be placed so that its flat portions will rest on supports formed by piling up magazines on both sides.

■ Disassembly of Main Unit**1. Removal of Bottom Cover**

With the body turned upside down, take off screws ① through ④ shown in Photo 1. Remove bottom cover.

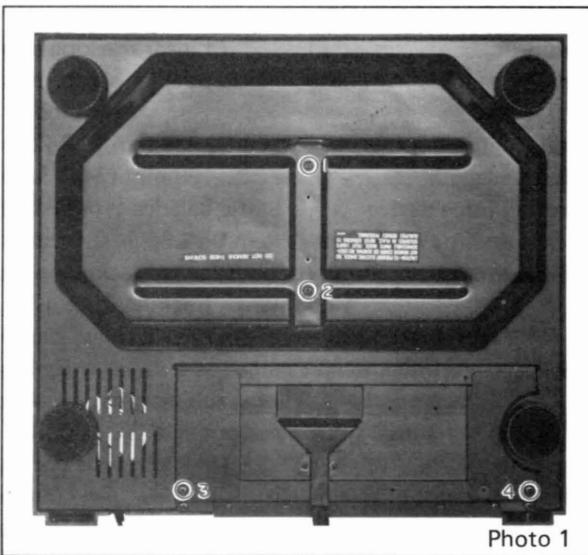


Photo 1

2. Removal of Tonearm Unit (YA-32)

- Take off rear cover by removing screws ① and ② shown in Photo 2.
- Disconnect the connectors leading out from the tonearm unit. Lift up the tonearm unit and remove it.

CAUTION: Before setting to work, move the tonearm to the neighborhood of the center.

3. Removal of Control C. Board 1

- After disconnecting the connectors and wiring connected to the c. board, remove screws ⑦ through ⑬. The control c. board can be removed in this condition.

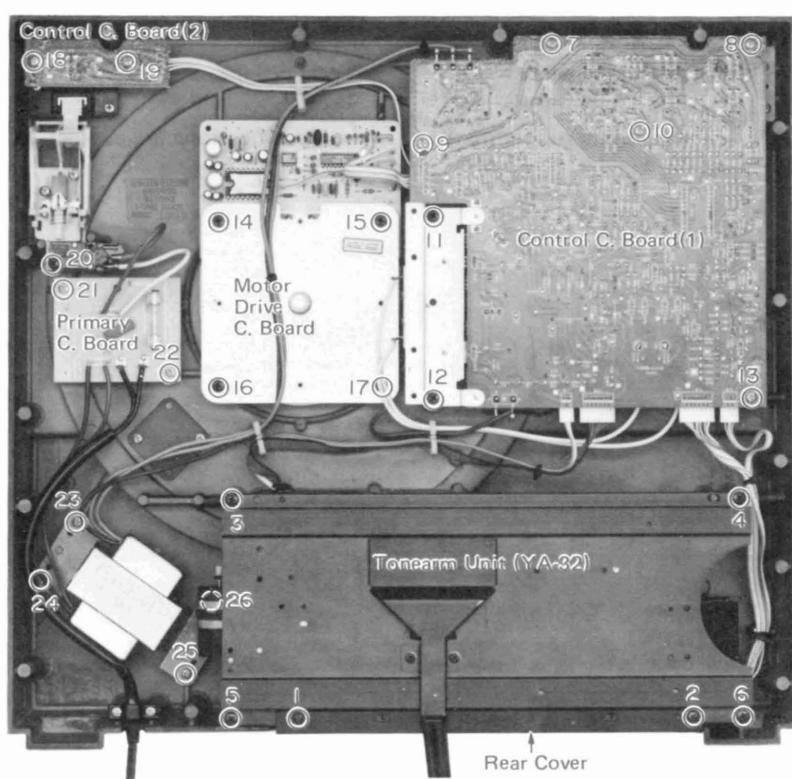


Photo 2

4. Removal of Motor Drive C. Board

- a) The motor drive c. board and phono motor can be dismounted by removing screws ⑯ through ⑰ shown in Photo 2 and disconnecting the connectors.

5. Removal of Control C. Board

- a) The control c. board will come off when screws ⑯ and ⑰ shown in Photo 2 are removed.

6. Removal of Power Switch and Power Supply C. Board

- a) To take off power switch, remove screw ⑳ shown in Photo 2.
- b) To take off power supply c. board, remove screws ㉑ and ㉒ also shown in Photo 2.

7. Removal of Power Transformer

- a) The power transformer can be dismounted by undoing screws ㉓ through ㉖

■ Disassembly of Tonearm Unit

This is performed after dismounting the tonearm unit from the body in accordance with the instructions given in Step 2.

1. Removal of Tonearm

- a) Remove the tension spring shown in Photo 3. Disengage the flat belt from the pooley pedestal on the left and right sides.
- b) Dismount the pooley pedestal by unhooking the connector shown in Photo 3 and loosening screws ① and ② shown in Photo 4.
- c) Remove the tonearm from the rear base, sliding it in the direction indicated by an arrow.

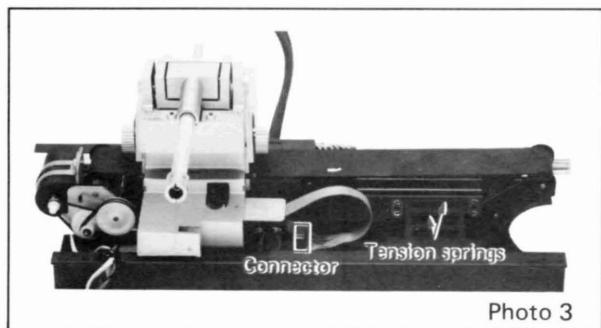


Photo 3

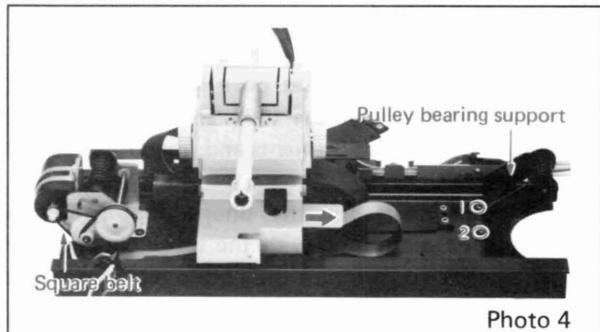


Photo 4

2. Removal of Drive Motor

- a) Disconnect the square belt shown in Photo 4.
- b) When screw ① shown in Photo 5 is removed, the drive motor can be dismounted together with the motor cover.

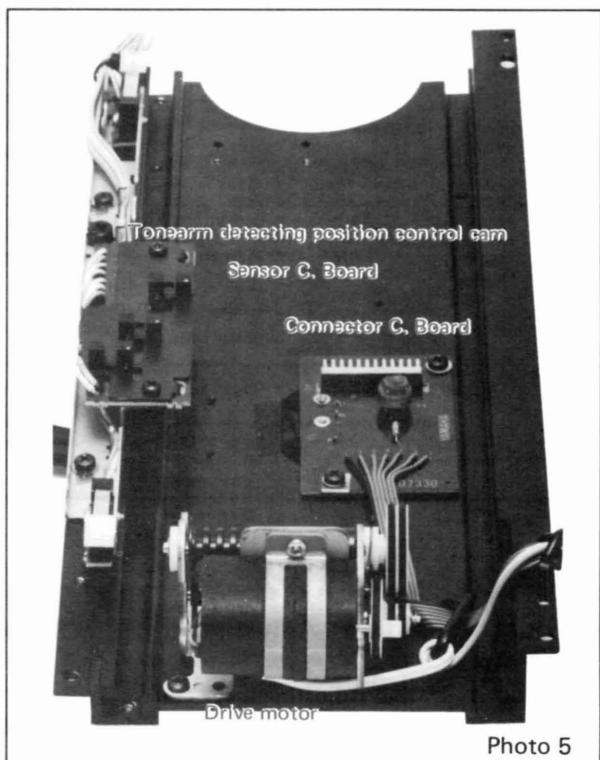


Photo 5

■ ADJUSTMENT CHECKING SPECIFICATIONS

BEFORE PERFORMING ADJUSTMENTS

1. Be sure to place the set on a level surface. Any slope, especially in the transverse directions will adversely affect adjustments and, therefore, should be avoided.
2. All adjustments for the phono motor system should be performed with the turntable properly installed. (Do not turn the phono motor without placing the turntable on top.)
3. The working range of the power supply voltage is within AC 100V ± 10%.
4. The tracking force of the standard cartridge (AUDIO TECHNICA CG-6700) is 2 g.
5. Confirm proper and positive operation of each switch, using the Operator's Manual.

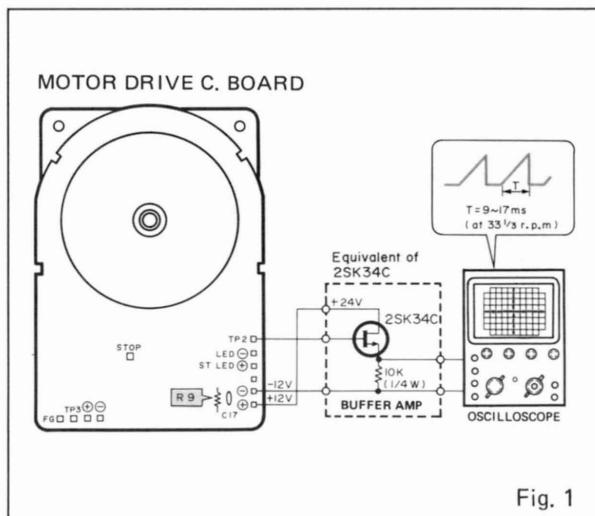
GENERAL ADJUSTMENTS

| Step | Adjustment | Adjustment Conditions | Adjustment Points | Test Points | Rating | Measuring Equipment |
|------|--|--|---|-----------------|--|--------------------------------|
| 1 | Synchronizing phase adjustment for phono motor | To be measured by way of the buffer circuit shown in Fig. 1. (33-1/3 rpm) | Adjusted with the value of R9 on the motor servo c. board set within $2.2\text{k}\Omega \sim 4.7\text{k}\Omega$ | Refer to Fig. 1 | $T = 9 \sim 17\text{ms}$ (33-1/3 rpm) | Oscilloscope |
| 2 | DC balance adjustment | | VR1 on control c. board | Test pin | $0\text{V} \pm 20\text{mV}$ | Digital voltmeter (Multimeter) |
| 3 | Stylus height adjustment | The height of the stylus tip from the disc surface with tonearm in "UP" condition. | UP, DOWN screw of tonearm | | $7 \pm 2\text{ mm}$ | Gauge |
| 4 | AUTO LEAD-IN adjustment | Test record NEC ES-1008, Side 1 (45 rpm) | Cam for adjusting tonearm sensing position | | 30 cm: 17 ± 10 (Count) 17 cm: 22 ± 10 (Count) | |

■ Synchronization Adjustment for Phono Motor

1. Synchronization Adjustment for Quartz

- 1) Connect buffer amplifier to motor drive c. board as shown in Fig. 1.
- 2) Set speed selector switch to 33 (33-1/3 rpm).
- 3) With the oscilloscope connected to the two ends of the source resistor ($10\text{k}\Omega$), adjust R9 so that the "t" of the observed sawtooth waveform will be within $9 \sim 17\text{ms}$.



■ Adjustment of Control C. Board and Tonearm Unit

* Adjustments for the control c. board and tonearm unit should be performed in the condition with the bottom board and rear cover of the PX-3 removed.

■ Tonearm Angle Adjustment

The following adjustments should be performed when some deviation has generated between the left and right angles of the tonearm, causing the tonearm to descend on the disc surface slantly, or to skid.

1. Adjustment with tonearm in the "UP" condition

- 1) With the tonearm in the "UP" condition, set it to the mechanical center as shown in Fig. 2. Turn on the power switch. (Fig. 2)
- 2) With a digital voltmeter connected to the test pin on the control c. board, adjust the knob of VR1 ($2.2k\Omega$) so as to obtain $0V \pm 50mV$ on the voltmeter. (Fig. 2)

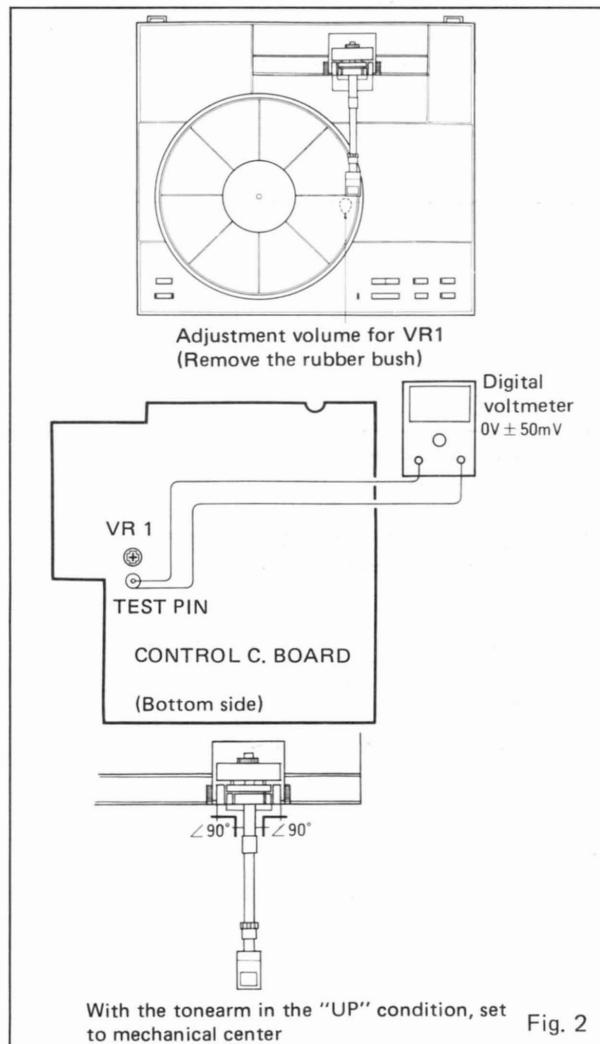


Fig. 2

2. Adjustment with tonearm in the "DOWN" condition

- 1) Using the DOWN switch, set the tonearm to a position brought down about 7 mm, as shown in Fig. 3.
- 2) With a digital voltmeter connected to the test pin on the control c. board, adjust the knob of VR4 ($4.7k\Omega$) for a voltage reading of $0V \pm 50mV$ on the voltmeter.
- 3) Bring the tonearm to the UP and DOWN positions, alternately and repeatedly, and confirm that the voltage remains within $0V \pm 50mV$.

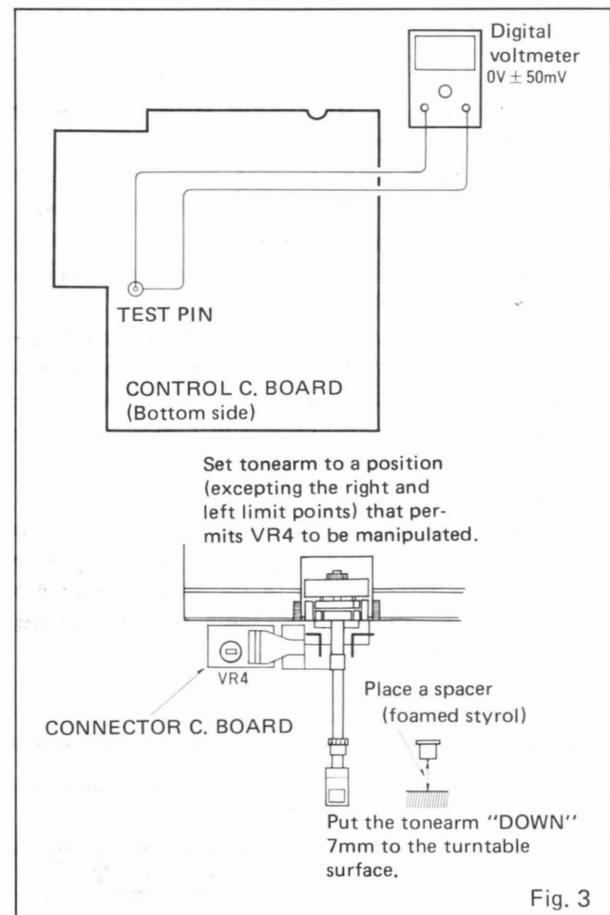


Fig. 3

■ Adjustment of Tonearm Sensing Position

This adjustment should be performed when any deviation has generated in the tonearm sensing position (when the point at which the tonearm descends shifts from the proper one) after a 30 cm, or 17 cm disc size is selected.

When the descending position, either for a 30-, or 17-size disc, differs from the proper one, loosen screw A, or B, and turn the adjusting cam with a \ominus screwdriver. (Fig. 4)

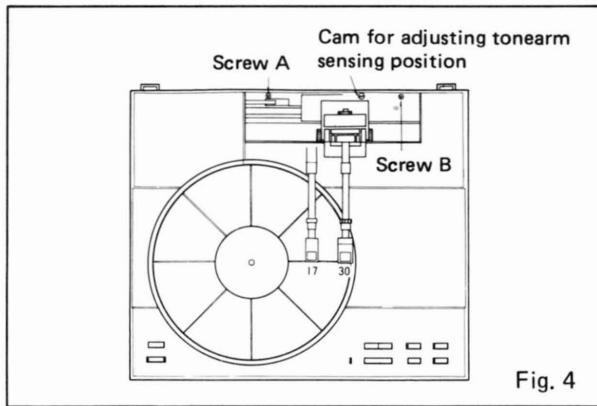


Fig. 4

■ Adjustment of AUTO-UP from tonearm's LEAD-OUT groove

When the tonearm enters the final groove on the disc surface, AUTO-UP is sensed based on the pitch (speed) of the LEAD-OUT groove. Therefore, for some discs, AUTO-UP may not take place. If this should be the case, the following adjustment is needed.

1. With a frequency counter and oscilloscope connected to Pin 24 of IC-2 as shown in Fig. 5, confirm that the frequency is within $128\text{Hz} \pm 1\text{Hz}$ and that a sawtooth waveform is obtained. (This condition will be considered the "specified condition".)
2. When, depending on the disc, AUTO-UP does not take place, this value can be changed to match the particular disc in use. (When the LEAD-OUT groove has a narrow pitch, perform adjustment so as to raise the frequency.)

REFERENCE: Using the NEC test record ES-1008, confirm that the AUTO-UP position conforms to that described below (when the PX-3 is set to the "specified condition").

- When P (pitch) = 3mm (at 33-1/3 rpm) AUTO-UP takes place within the count of 21.
- When P (pitch) = 1mm (at 45 rpm) AUTO-UP does not take place within the count of 21.

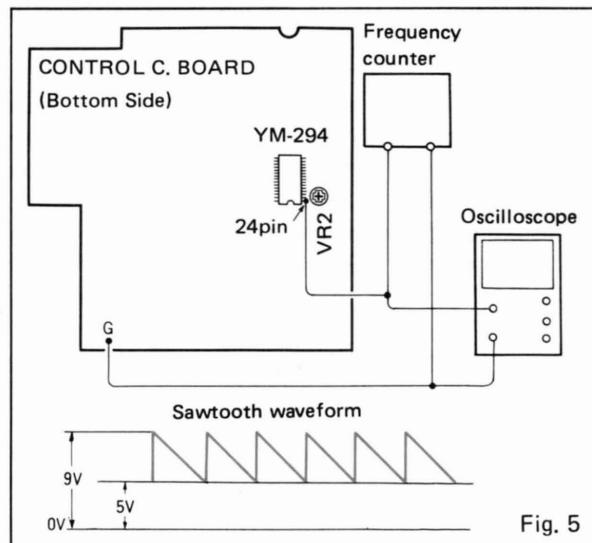


Fig. 5

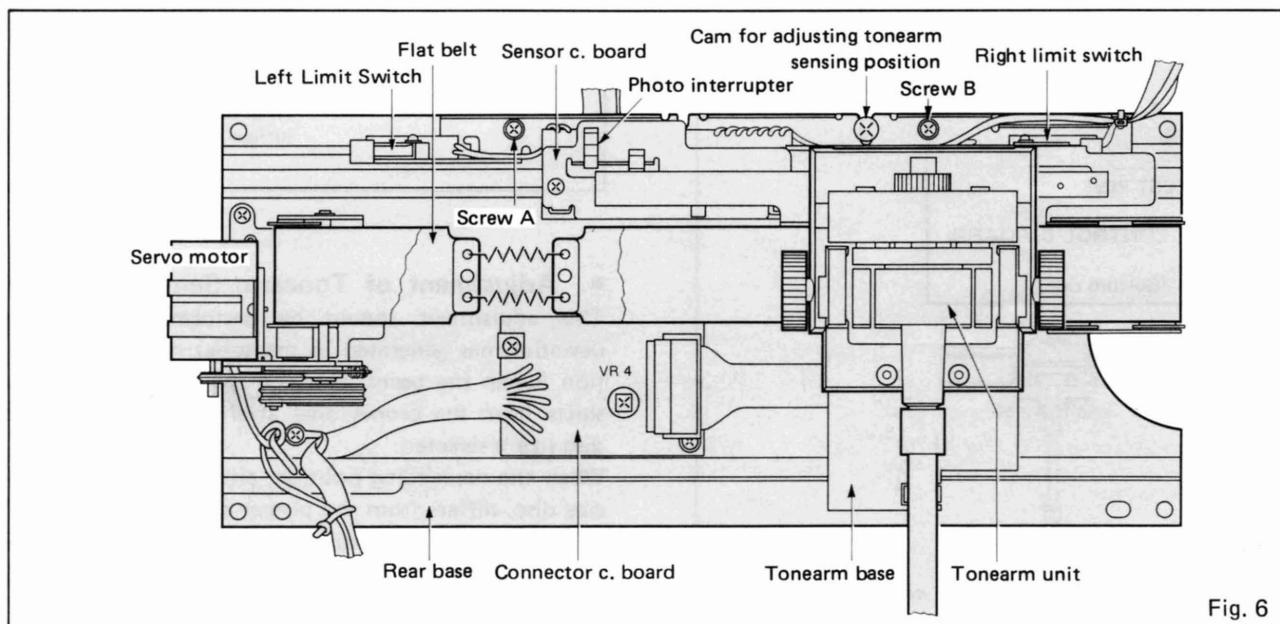
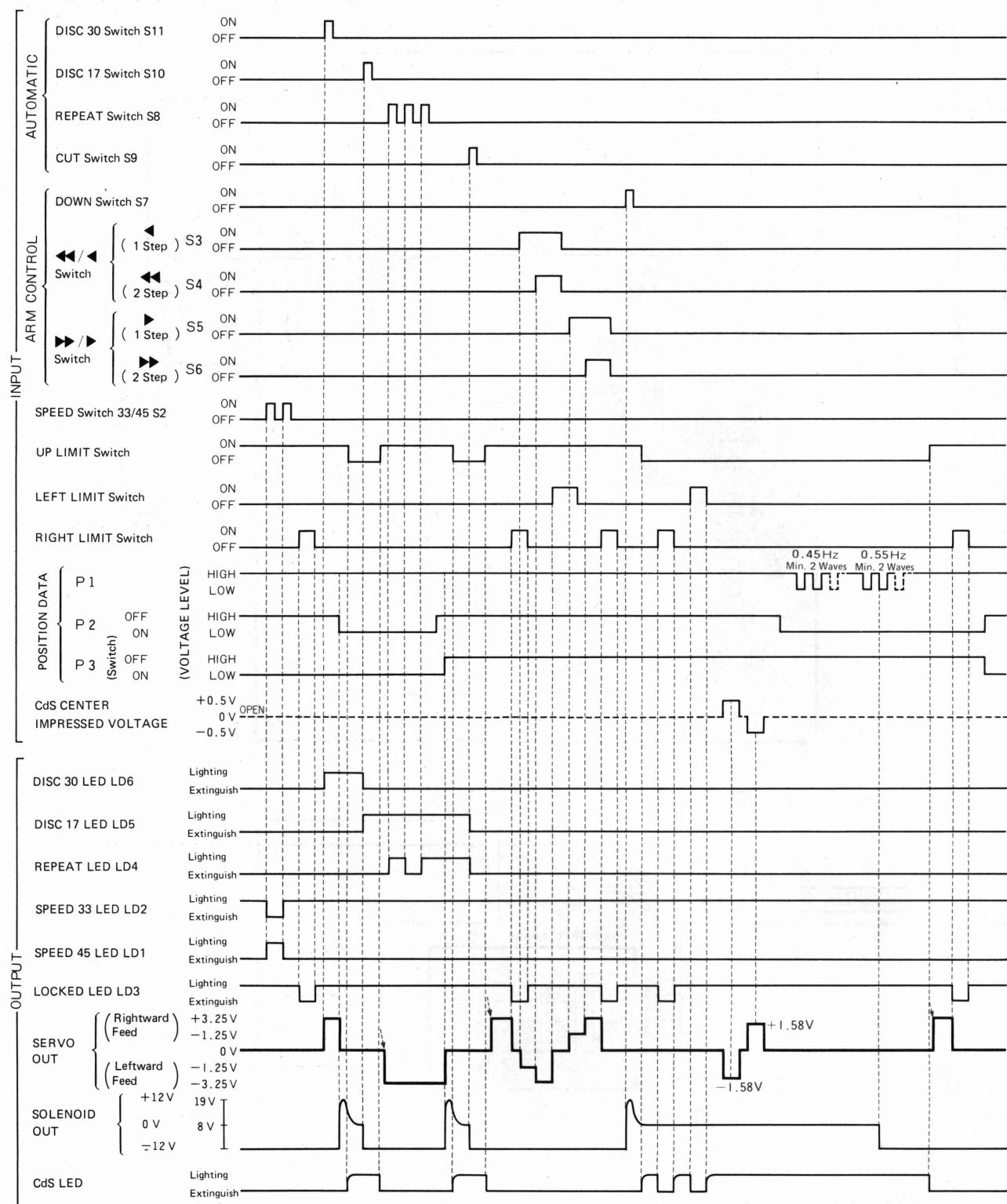


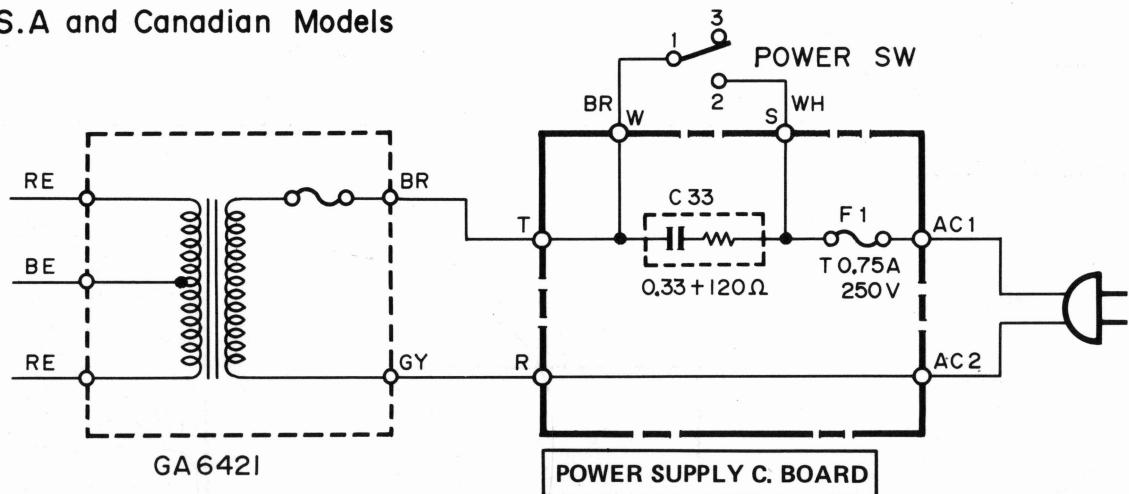
Fig. 6

■ TIMING CHART

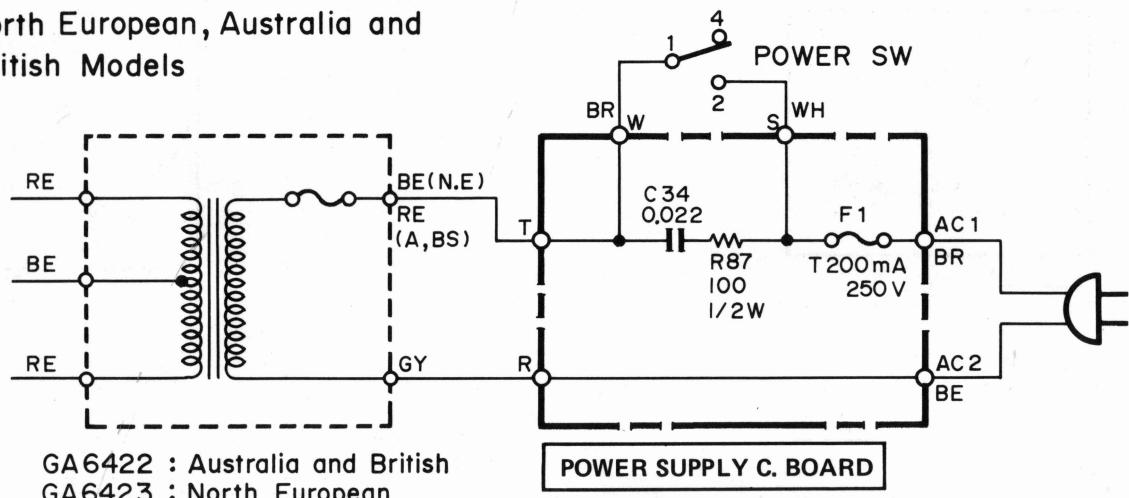


■ SCHEMATIC DIAGRAM BY EXPORT ZONE

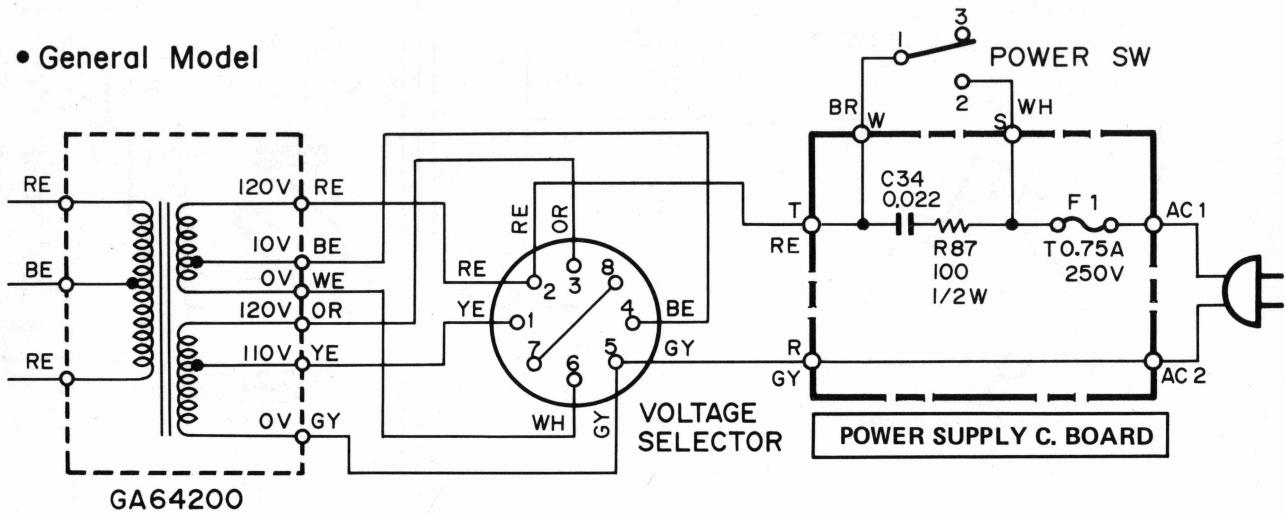
- U.S.A and Canadian Models



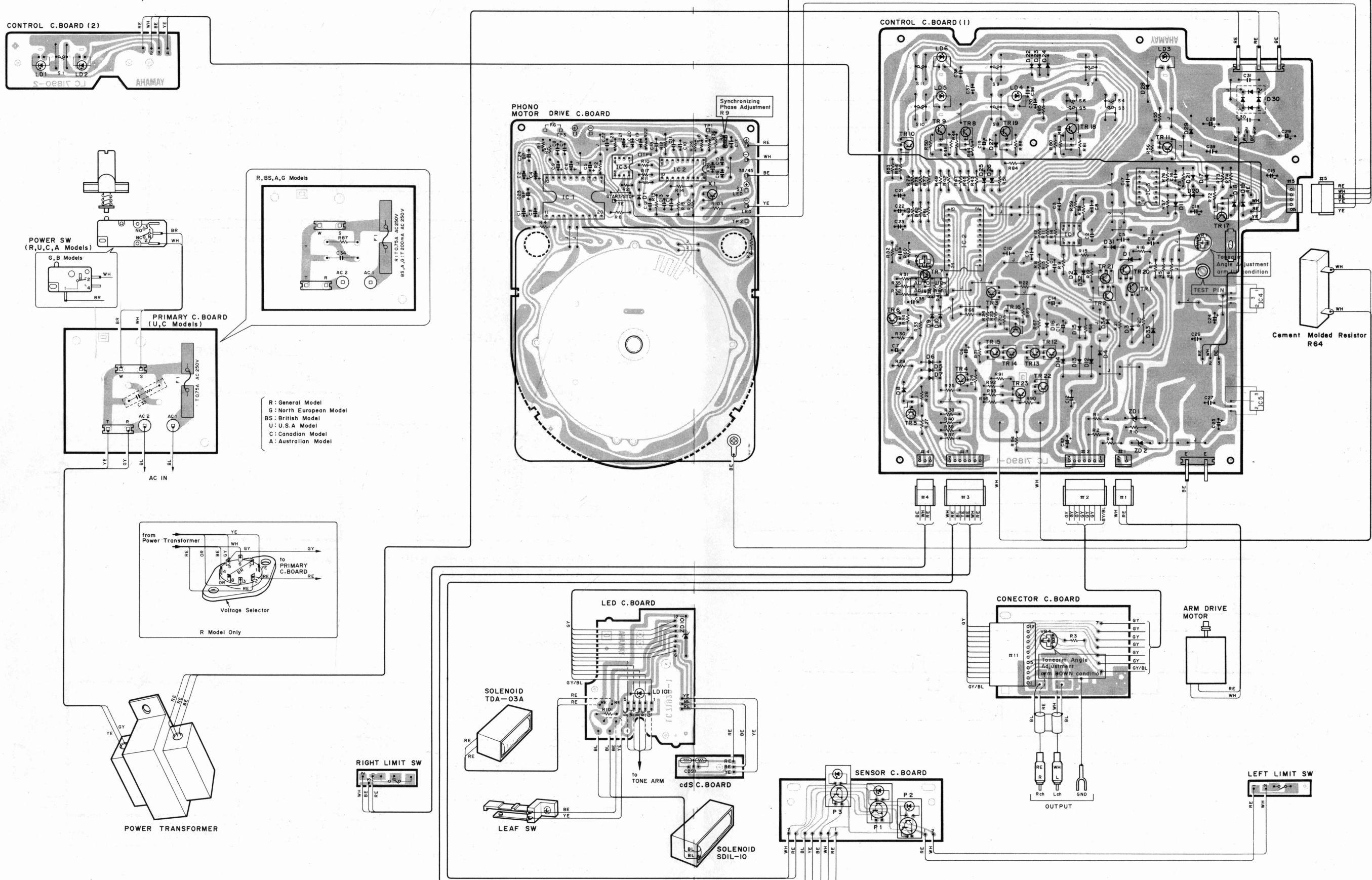
- North European, Australia and British Models



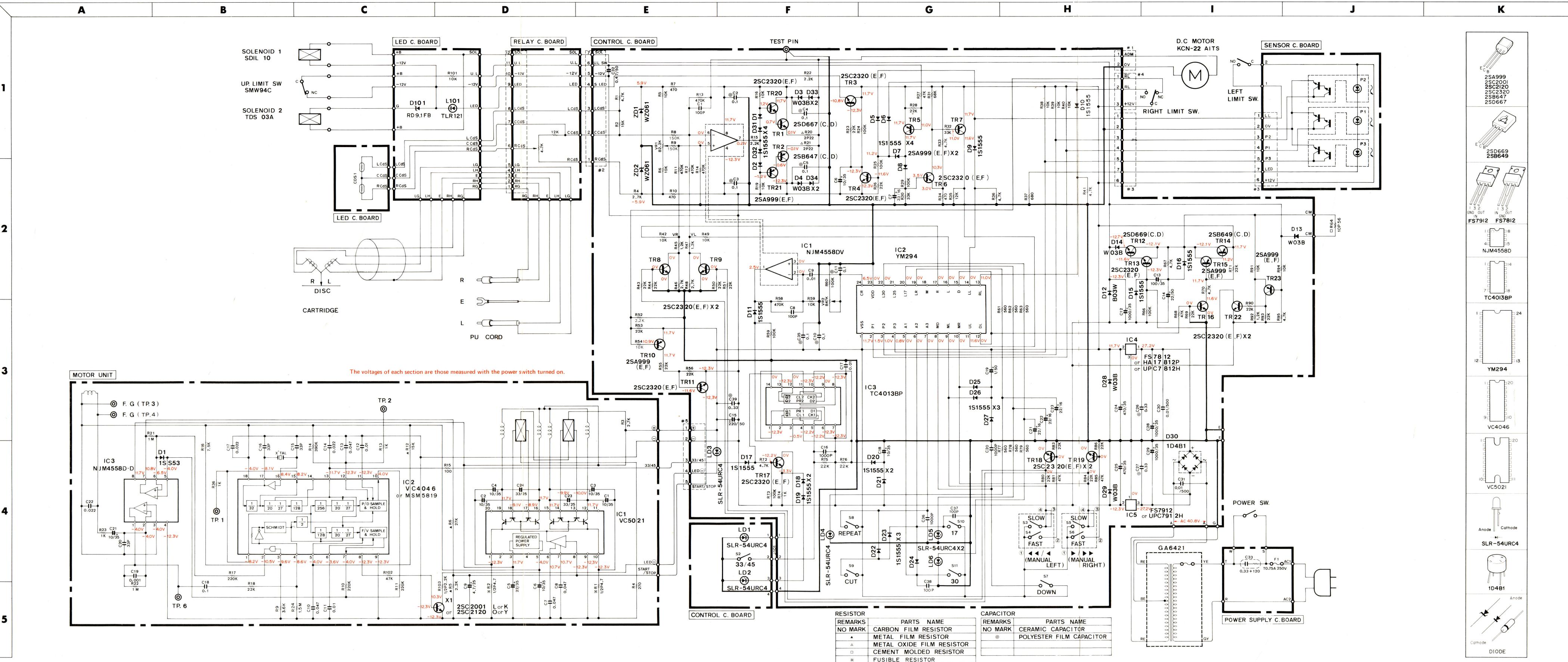
- General Model



WIRING DIAGRAM



■ SCHEMATIC DIAGRAM



PARTS LIST

PX-3

STEREO TURNTABLE

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| ■ PARTS LIST(Tonearm Unit) | 5 |
| ■ PARTS LIST(Circuit Board) | |
| Power/Control C. Board | 6 |
| LED/Sensor C. Board | 9 |

The symbol in Markets is abbreviation shown for distination.

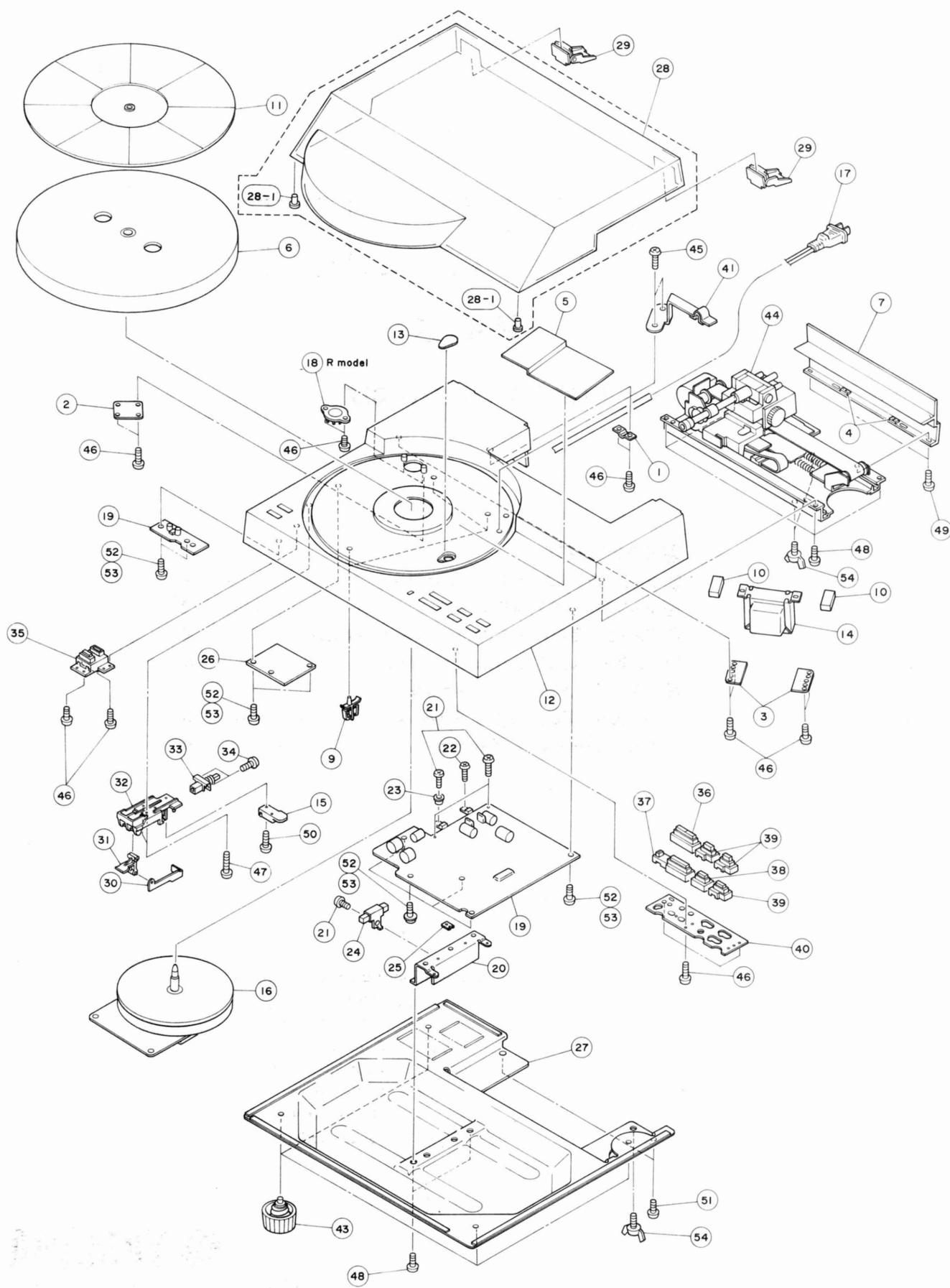
| | |
|---------|----------------------|
| U | U.S.A model |
| C | Canadian model |
| R | General model |
| A | Australian model |
| B | British model |
| G | North European model |
| J | Japan model |

SINCE 1887  **YAMAHA**
NIPPON GAKKI CO., LTD. HAMAMATSU, JAPAN

'81. 7 2.5K. KT.  Printed in Japan.

004440

PX-3 ■ EXPLODED VIEW(Allover)



■ PARTS LIST(All over)

PX-3

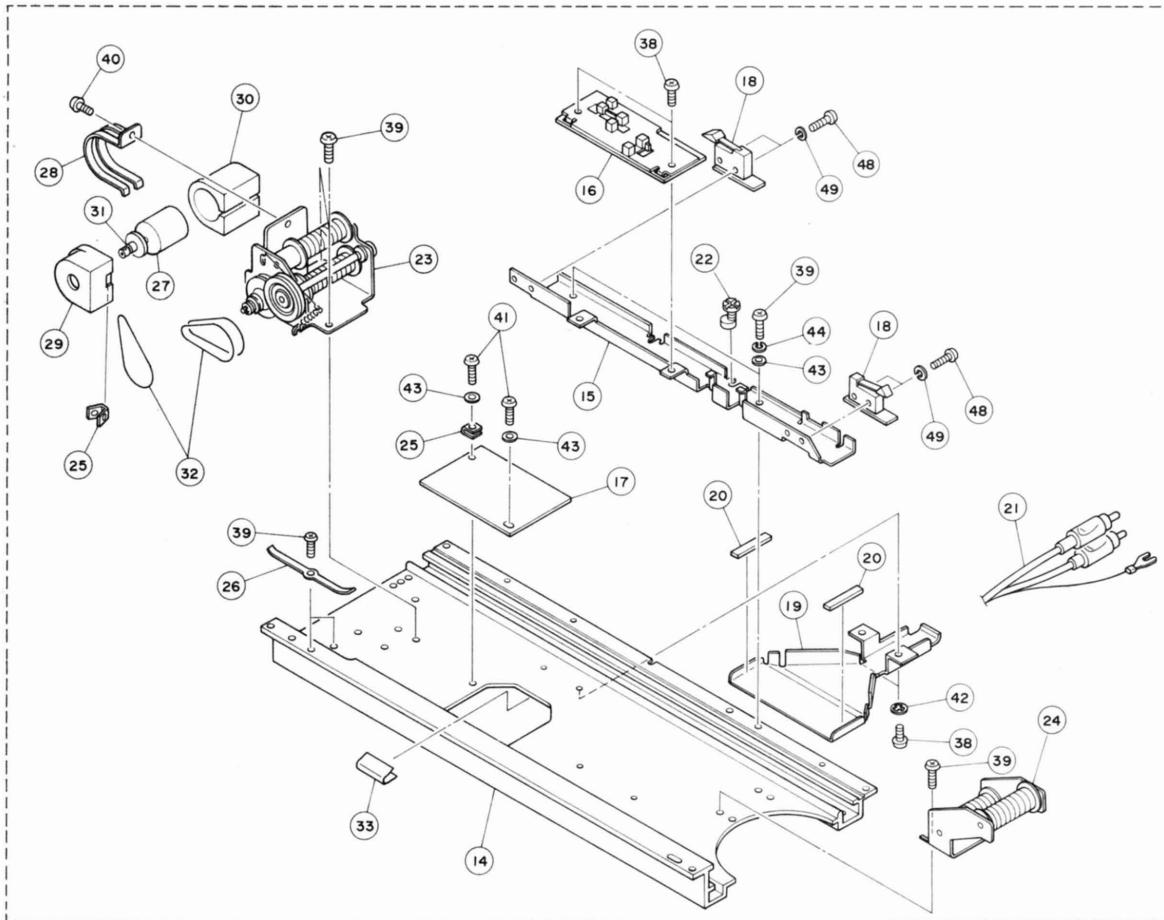
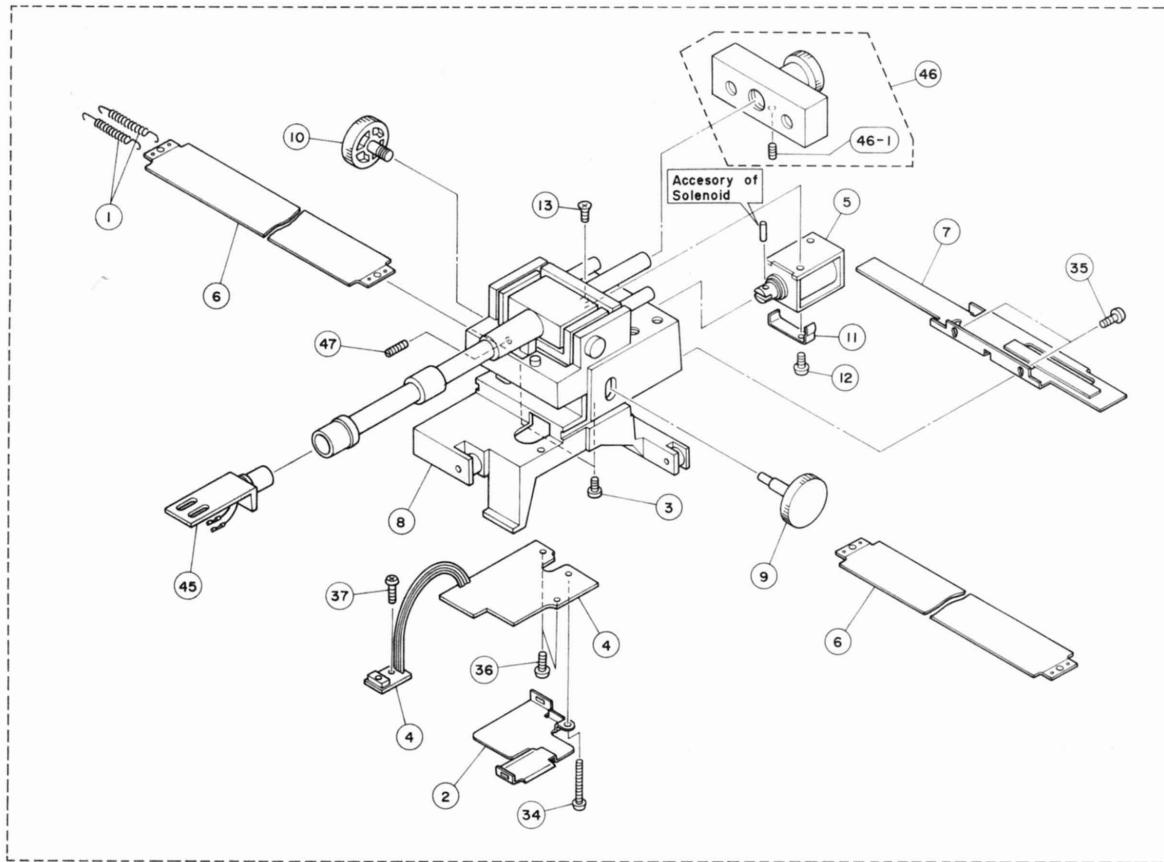
| Ref. No. | Part No. | Description | (部品名) | Remarks | Common model | Markets |
|-------------|----------------|-------------------------|--------------------|-------------|-----------------|------------------|
| 1 | AA 06 42 40 | Cord Stopper | コードストッパー | | | |
| * | 2 AA 60 68 50 | Cover for Selector | 切り替えカバー | | | |
| * | 3 AA 60 29 30 | Holder, Transformer | トランス押エ | | | |
| 4 | AA 60 08 10 | Spacer for Rear Cover | リヤカバースペーサー | | | |
| * | 5 AA 60 83 80 | Shield Plate | シールド板 | | | |
| 6 | BA 07 77 90 | Turntable | ターンテーブル | | | |
| * | 7 BA 08 04 00 | Rear Cover | リヤカバー | | | |
| 8 | CA 06 90 60 | | 固定ビスシート | アーム固定用 | | |
| 9 | CB 09 26 70 | Wire Clip | ワイヤークリップ | | | |
| 10 | CB 07 85 80 | Cushion, Transformer | トランスクッション | | | |
| 11 | CB 60 51 50 | Turntable Sheet | ターンテーブルシート | | R, A, G, C, B | |
| " | CB 60 01 80 | " | " | | U | |
| * | 12 CB 60 19 90 | Panel | パネル | | | |
| * | 13 CB 60 33 00 | Cap, Adjusting | 調整キャップ | | | |
| * | 14 GA 64 19 10 | Power Transformer | 電源トランス | | J | |
| " | GA 64 21 20 | " | " | | U, C | |
| " | GA 64 23 10 | " | " | | G | |
| " | GA 64 22 10 | " | " | | A, B | |
| " | GA 64 20 10 | " | " | | R | |
| * | 15 KA 60 04 90 | Micro Switch | XGC3-Z81 | マイクロスイッチ | | G, B |
| " | KA 60 05 00 | " | AH41009 | " | R, U, A, C | |
| * | 16 JC 00 06 70 | Motor Unit | | モーターユニット | | |
| 17 | MG 00 04 10 | Power Cord | | 電源コード | | J |
| " | MG 00 08 40 | " | " | | R, U, C | |
| " | MG 00 09 20 | " | SAA2P | " | A | |
| " | MG 00 09 50 | " | " | | G | |
| " | MG 00 10 00 | " | " | | B | |
| 18 | LB 20 14 80 | Voltage Selector | | 電圧切換器 | | R |
| * | 19 NA 07 61 90 | Control C.Board | | コントロールシート | | |
| * | 20 BA 08 02 80 | Heat Sink | | 放熱器 | | |
| 21 | Ei 03 00 80 | Bind Head Tapping Screw | 3×8 (ZMC2-Y) | バインドタッピングネジ | | |
| 22 | EK 01 00 20 | Pan Head Semes Screw | 2.6×8 (ZMC2-Y) | セムスナベ小ネジ | | |
| 23 | CB 07 28 80 | Isolation Bush | | 絶縁ブッシュ | | |
| * | 24 HM 87 45 60 | Cement Resistor | RGN10HS 10W 56Ω | セメント抵抗 | R64 | |
| 25 | i L 00 02 70 | Mica Base | AC229 | マイカベース | | |
| * | 26 NA 07 61 10 | Power Supply C.Board | | 電源シート | | J |
| " | NA 07 61 30 | " | " | | U | |
| " | NA 07 61 60 | " | " | | C | |
| " | NA 07 61 40 | " | " | | A, G, B | |
| " | NA 07 61 20 | " | " | | R | |
| * | 27 NB 09 74 30 | Bottom Cover Ass'y | | 底板 Ass'y | | |
| * | 28 NB 09 74 40 | Dust Cover Ass'y | | 上蓋 Ass'y | | |
| 28-1 | CB 09 17 90 | Cushion for Dust Cover | | 上蓋クッション | PX-2 | |
| * | 29 PB 06 17 00 | Hinge Ass'y | | オートヒンジAss'y | | |
| 30 | AA 60 07 40 | Selector Switch Rod | | 切換スイッチロッド | | |
| * | 31 CB 60 32 90 | Lever | | レバー | | |
| 32 | CB 09 53 40 | Base | | ベース | | |
| 33 | KA 80 14 10 | Push Switch | SUE12 | プッシュスイッチ | | R, U, A, G, C, B |

* : New Part (新部品)

PX-3

* : New Part (新部品)

PX-3 ■ EXPLODED VIEW(Tonearm Unit)



PX-3 ■ PARTS LIST(Tonearm Unit)

| Ref. No. | Part No. | Description | (部品名) | Remarks | Common model | Markets |
|----------|----------------|-------------------------|----------------|------------------|--------------|---------|
| * | SS 06 02 70 | Tone Arm Unit | YA-32 | YA-32 トーンアームユニット | | |
| * | 1 AA 60 68 60 | Tension Spring | | テンションスプリング | | |
| * | 2 AA 60 64 70 | Shiled Cover | | シールドカバー | | |
| * | 3 BB 06 94 90 | Screw, Belt Stopper | | ベルト止メネジ | | |
| * | 4 NA 07 62 30 | LED C.Board | | LEDシート | | |
| * | 5 JF 00 03 20 | Solenoid | TDS03A | ソレノイド | | |
| * | 6 NB 60 02 20 | Flat Belt Ass'y | | 平ベルトAss'y | | |
| * | 7 NB 60 03 10 | Shutter plate Ass'y | | シャッタープレートAss'y | | |
| * | 8 PB 06 19 60 | Pick Up Ass'y | | ピックアップAss'y | | |
| * | 9 XX 60 03 90 | Lock Knob Unit | | ロックツマミユニット | | |
| * | 10 XX 60 04 00 | Up-Down Knob Unit | | 上下ツマミユニット | | |
| 11 | XX 60 04 20 | Stopper Spring | t0.3 | 回転止メバネ | | |
| 12 | EA 03 00 40 | Pan Head Screw | 3×4(ZMC2-Y) | ナベ小ネジ | | |
| * | 13 EB 23 00 60 | Flat Head Screw | 3×6(FCRM3-3g) | 皿小ネジ | | |
| * | 14 BA 08 15 60 | Rear Base | | リヤベース | | |
| * | 15 AA 60 66 40 | Sensor Angle | | センサーリンク | | |
| * | 16 NA 07 62 50 | Sensor C.Board | | センサーシート | | |
| * | 17 NA 07 33 00 | Relay C.Board | | 中継シート | | |
| * | 18 KA 60 03 80 | Micro Switch | AH3442 | マイクロスイッチ | | |
| * | 19 AA 60 66 20 | Shield Case | | シールドケース | | |
| * | 20 CB 60 31 30 | Cushion Rubber | | ラバーカップ | | |
| * | 21 MZ 07 59 70 | PU Cord Ass'y | | PUコードAss'y | | |
| * | 22 CB 60 31 00 | Eccentric Cam | | 偏芯カム | | |
| * | 23 NB 60 01 80 | Bearing Base Ass'y(L) | | 軸受台(L)Ass'y | | |
| * | 24 NB 60 02 00 | " (R) | | " (R) " | | |
| * | 25 BB 06 94 30 | Spacer | | アース用スペーサー | | |
| * | 26 AA 07 39 20 | Binding tie | | 束縛止メ | | |
| * | 27 JC 00 06 80 | DC Motor | | DCモーター | | |
| * | 28 AA 60 65 90 | Stopper, Motor | | モーター止メ | | |
| * | 29 CB 60 30 60 | Motor Cover(A) | | モーターカバー(A) | | |
| * | 30 CB 60 30 70 | " (B) | | " (B) | | |
| * | 31 BB 06 97 20 | Motor Pulley | | モーターブーリー | | |
| * | 32 CB 60 30 40 | Drive Belt | | ドライブベルト | | |
| * | 33 CB 07 71 40 | Adhesive Tape | Black H=19 | アセテートクロステープ(黒) | | |
| 34 | EA 12 02 00 | Pan Head Screw | M2×20(FNM3-3g) | +ナベ小ネジ | | |
| 35 | EA 03 00 80 | " | M3×8(ZMC2-Y) | " | | |
| 36 | Ei 03 00 80 | Bind Head Tapping Screw | 3×8(") | バインドタッピングネジ | | |
| 37 | Ei 03 00 60 | " | 3×6(") | " | | |
| 38 | Ei 33 00 60 | " | 3×6(ZMC2-BI) | " | | |
| 39 | Ei 33 00 80 | " | 3×8(") | " | | |
| 40 | EA 03 00 60 | Pan Head Screw | M3×6(ZMC2-Y) | ナベ小ネジ | | |
| 41 | EZ 00 04 60 | Bonding Tapping Screw | 3×8(ZMC2-BI) | ボンディングタッピングネジ | | |
| 42 | EV 41 00 30 | Toothed Lock Washer | φ3 | 歯付座金 | | |
| 43 | EV 20 00 30 | Plain Washer | φ3 | 平座金 | | |
| 44 | EV 30 13 00 | Spring Washer | φ3 | バネ座金 | | |
| * | 45 PB 06 19 70 | Head Shell Ass'y | | シェルAss'y | | |
| * | 46 XX 60 04 10 | Main Weight Ass'y | | メインウェイトAss'y | | |
| 46-1 | EE 00 04 50 | Set Screw | | スリ割付止メネジ | | |
| 47 | EZ 00 10 90 | Cup Screw | M2×5(FCM3-BI) | 取メネジ | | |
| 48 | EA 02 31 00 | Pan Head Screw | M2.3×10 | ナベ小ネジ | | |
| 49 | EV 30 02 60 | Spring Washer | M2.6 | バネ座金 | | |

* : New Part (新部品)

| Ref. No. | Part No. | Description | | (部品名) | Remarks | Common model | Markets |
|-------------|-------------|------------------------|-------------------|------------|---------|-----------------|------------|
| ※ | NA 07 61 30 | Power Supply C. Board | | 電源シート | | | U |
| | NA 07 61 60 | " | | " | | | C |
| | NA 07 61 40 | " | | " | | | A, G, B |
| | NA 07 61 20 | " | | " | | | R |
| C33 | FZ 00 01 10 | Spark-Killer Capacitor | 120Ω + 0.33125VAC | スパークキラーコン | | | J, U |
| " | FZ 00 11 20 | " | " | " | | | C |
| C34 | FZ 00 22 50 | " | Rifa 0.022/250V | " | | | R, G, A, B |
| R87 | HG 30 51 00 | Carbon Resistor | 1/2P 100Ω | カーボン抵抗 | | | " |
| | LA 00 21 40 | Wrapping Terminal | 2P P=10 | i型ラッピング端子板 | | | |
| | LA 00 05 30 | Press Terminal | | ハネ付ハトメ | | | |
| | LB 20 09 00 | Fuse Holder Pin | | ヒューズホルダーピン | | | J, R, U, C |
| | LB 20 10 60 | " | | " | | | A, G, B |
| F1 | KB 00 03 20 | Fuse | T 0.75A 250V | ヒューズタイラッシュ | | | J, R |
| " | KB 00 26 70 | " | ASG3 0.75A 250V | ULヒューズ | | | U, C |
| " | KB 00 07 00 | " | 200mA 250V | ヒューズSタイムラグ | | | A, G, B |
| | NA 07 61 90 | Control Circuit Board | | コントロールシート | | | |
| R1 | HJ 35 64 70 | Carbon Resistor | 4.7KΩ RD25,SM-8 | カーボン抵抗 | | | |
| R2 | HJ 35 71 50 | " | 15KΩ " | " | | | |
| R4 | HJ 35 62 70 | Carbon Resistor | 2.7KΩ RD25,SM-8 | カーボン抵抗 | | | |
| R5 R6 | HJ 35 71 00 | " | 10KΩ " | " | | | |
| R7 | HJ 35 54 70 | " | 470Ω " | " | | | |
| R10 | HJ 35 54 70 | Carbon Resistor | 470Ω RD25,SM-8 | カーボン抵抗 | | | |
| R11 R14 | HJ 35 84 70 | " | 470KΩ " | " | | | |
| R15 | HJ 35 62 20 | " | 2.2KΩ " | " | | | |
| R16 | HJ 35 71 00 | " | 10KΩ " | " | | | |
| | | | | | | | |
| R19 | HJ 35 71 00 | Carbon Resistor | 10KΩ RD25,SM-8 | カーボン抵抗 | | | |
| R20 R21 | HL 72 42 20 | Metal Oxide Resistor | 2P 22Ω | 酸金抵抗 | | | |
| R22 | HJ 35 62 20 | Carbon Resistor | 2.2KΩ RD25,SM-8 | カーボン抵抗 | | | |
| R23 | HJ 35 72 20 | " | 22KΩ " | " | | | |
| R24 R25 | HJ 35 81 00 | " | 100KΩ " | " | | | |
| R26 | HJ 35 72 20 | " | 22KΩ " | " | | | |
| R27 | HJ 35 74 70 | " | 47KΩ " | " | | | |
| R28 | HJ 35 72 20 | " | 22KΩ " | " | | | |
| R29 | HJ 35 81 00 | " | 100KΩ " | " | | | |
| R30 | HJ 35 73 30 | " | 33KΩ " | " | | | |
| R31 | HJ 35 76 80 | " | 68KΩ " | " | | | |
| R32 | HJ 35 73 30 | " | 33KΩ " | " | | | |
| R33 | HJ 35 64 70 | " | 4.7KΩ " | " | | | |
| R34 | HJ 35 54 70 | " | 470Ω " | " | | | |
| R35 | HJ 35 71 20 | " | 12KΩ " | " | | | |
| R36 | HJ 35 64 70 | " | 4.7KΩ " | " | | | |
| R37 | HJ 35 56 80 | " | 680Ω " | " | | | |
| R38 -40 | HJ 35 71 00 | " | 10KΩ " | " | | | |
| R41 | HJ 35 64 70 | " | 47KΩ " | " | | | |
| R42 | HJ 35 71 00 | " | 10KΩ " | " | | | |
| R43 R44 | HJ 35 72 20 | " | 22KΩ " | " | | | |
| R45 | HJ 35 61 20 | " | 1.2KΩ " | " | | | |
| R46 | HJ 35 62 70 | " | 2.7KΩ " | " | | | |
| R47 | HJ 35 61 20 | " | 1.2KΩ " | " | | | |
| R48 | HJ 35 62 70 | " | 2.7KΩ " | " | | | |

* : New Part (新部品)

| Ref. No. | Part No. | Description | | | (部品名) | Remarks | Common model | Markets |
|-------------|----------------------------|------------------------|--|---|-----------|---------|-----------------|---------|
| R49 | HJ 35 71 00 | Carbon Rosistor | 10KΩ RD25,SM-8 | | カーボン抵抗 | | | |
| R50 R51 | HJ 35 72 20 | " | 22KΩ | " | " | | | |
| R52 | HJ 35 62 20 | " | 2.2KΩ | " | " | | | |
| R53 | HJ 35 72 20 | " | 22KΩ | " | " | | | |
| R54 | HJ 35 71 00 | " | 10KΩ | " | " | | | |
| R55 R56 | HJ 35 72 20 | " | 22KΩ | " | " | | | |
| R57 | HJ 35 81 00 | " | 100KΩ | " | " | | | |
| R58 | HJ 35 84 70 | " | 470KΩ | " | " | | | |
| R59 | HJ 35 71 00 | " | 10KΩ | " | " | | | |
| R60 | HJ 35 81 00 | " | 100KΩ | " | " | | | |
| R61 -63 | HJ 35 55 60 | " | 560Ω | " | " | | | |
| | | | | | | | | |
| | | | | | | | | |
| R66 | HJ 35 81 00 | Carbon Rosistor | 100KΩ RD25,SM-8 | | カーボン抵抗 | | | |
| R67 | HJ 35 64 70 | " | 4.7KΩ | " | " | | | |
| R68 | HJ 35 74 70 | " | 47KΩ | " | " | | | |
| R69 | HJ 35 72 20 | " | 22KΩ | " | " | | | |
| R70 | HJ 35 64 70 | " | 4.7KΩ | " | " | | | |
| R71 | HJ 35 72 20 | " | 22KΩ | " | " | | | |
| R72 | HJ 35 64 70 | " | 4.7KΩ | " | " | | | |
| R73 | HJ 35 81 00 | " | 100KΩ | " | " | | | |
| R74 | HJ 35 61 00 | " | 1KΩ | " | " | | | |
| R75 R76 | HJ 35 72 20 | " | 22KΩ | " | " | | | |
| R77 -79 | HJ 35 55 60 | " | 560Ω | " | " | | | |
| R80 | HJ 35 72 20 | " | 22KΩ | " | " | | | |
| R81 | HJ 35 74 70 | " | 47KΩ | " | " | | | |
| | | | | | | | | |
| R83 R84 | HJ 35 72 20 | Carbon Rosistor | 22KΩ RD25,SM-8 | | カーボン抵抗 | | | |
| R85 | HJ 35 74 70 | " | 47KΩ | " | " | | | |
| R86 | HJ 35 72 20 | " | 22KΩ | " | " | | | |
| | | | | | | | | |
| R89 | HJ 35 81 20 | Carbon Rosistor | 120KΩ RD25,SM-8 | | カーボン抵抗 | | | |
| R90 | HJ 35 72 20 | " | 22KΩ | " | " | | | |
| R91 | HJ 35 71 00 | " | 10KΩ | " | " | | | |
| R92 | HJ 35 61 20 | " | 1.2KΩ | " | " | | | |
| R93 | HJ 35 72 20 | " | 22KΩ | " | " | | | |
| R94 | HJ 35 71 00 | " | 10KΩ | " | " | | | |
| R95 | HJ 35 64 70 | " | 47KΩ | " | " | | | |
| | | | | | | | | |
| VR1 | HT 41 00 30 | Semi Variable Resistor | B2.2KΩ SR19R | | ソリッドボリューム | | | |
| VR2 | HT 41 01 40 | " | B47KΩ | " | " | | | |
| | | | | | | | | |
| C1 | FG 51 21 00 | Ceramic Capacitor | 100PF 50V SLO(K) | | セラコン | | | |
| C2 -5 | UA 55 51 00 | Mylar Capacitor | 0.1 _f F 50V(J) | | マイラーコン | | | |
| C6 | UW 85 71 00 | Electrolytic Capacitor | 10 _f F 35V | | ケミコン(M)RE | | | |
| C7 C8 | UW 83 73 30 FG 51 21 00 | " | 33 _f F 16V 100PF 50V SL(K) | | " | | | |
| C9 | FG 54 41 00 | " | 0.01 _f F 50VF(Z) | | " | | | |
| C10 C11 | UA 55 51 00 | Mylar Capacitor | 0.1 _f F 50V(J) | | マイラーコン | | | |
| C12 | UJ 45 91 00 | Electrolytic Capacitor | 1000 _f F 35V | | ケミコン(M)RE | | | |
| C13 | UW 85 81 00 | " | 100 _f F 35V | | " | | | |
| C14 | UW 86 72 20 | " | 22 _f F 50V | | " | | | |

※ : New Part (新部品)

| Ref. No. | Part No. | Description (部品名) | | | Remarks | Common model | Markets |
|-------------|-------------|------------------------|------------------------|----------------------|--------------------|--------------------|---------|
| C15 | UJ 46 82 20 | Electrolytic Capacitor | 220 μ F 50V | ケミコン(M)RE | | | |
| C16 | FG 51 31 00 | Ceramic Capacitor | 1000PF50V(B)K | セラコン | | | |
| C17 | FG 54 41 00 | " | 0.01 μ F50VF(Z) | " | | | |
| C18 | UW 85 71 00 | Electrolytic Capacitor | 10 μ F 35V | ケミコン(M)RE | | | |
| C19 | UW 86 61 00 | " | 1 μ F 50V | " | | | |
| C20 | FG 51 31 00 | Ceramic Capacitor | 1000PF 50V(B)K | セラコン | | | |
| C21 _23 | UW 83 72 20 | Electrolytic Capacitor | 22 μ F 16V | ケミコン | | | |
| C24 _25 | UJ 45 84 70 | " | 470 μ F 35V | " | | | |
| * | C26 _C27 | UA 55 53 30 | Mylar Capacitor | 0.33 μ F 50V (K) | マイラーコン | | |
| C28 _C29 | UJ 45 91 00 | Electrolytic Capacitor | 1000 μ F 35V(M)RE | ケミコン | | | |
| C30 _C31 | FH 23 41 00 | Ceramic Capacitor | 0.01 μ F 500VYZ(P) | セラコン | | | |
| C32 | UW 86 54 70 | Electrolytic Capacitor | 0.47 μ F 50V(M)RE | ケミコン | | | |
| | | | | | | | |
| C35 | UA 55 51 00 | Mylar Capacitor | 0.1 μ F 50V(J) | マイラーコン | | | |
| C36 | FG 51 31 00 | Ceramic Capacitor | 1000PF 50V(B)K | セラコン | | | |
| C37 _C38 | FG 51 21 00 | " | 100 PF 50V(B)K | " | | | |
| * | C39 | UA 55 53 30 | Mylar Capacitor | 0.33 μ F 50V (K) | マイラーコン | | |
| IC1 | iG 00 13 90 | IC | NJM4558DV | IC | | | |
| IC2 | iT 29 40 00 | " | YM294 | " | | | |
| IC3 | iG 00 11 80 | " | TC4013 D-FF | " | | | |
| * | IC4 | iG 03 70 00 | " | FS7812 + 12V 1A | " | } Inter-changeable | |
| " | iG 03 32 50 | " | UPC7812H | " | | | |
| * | IC5 | iG 03 80 00 | " | FS7912-12V 1A | " | } | " |
| " | iG 03 80 50 | " | UPC7912H | " | | | |
| | | | | | | | |
| TR1 | iD 06 67 00 | Transistor | 2SD667(C,D) | トランジスタ | | | |
| TR2 | iB 06 47 30 | " | 2SB647(C,D) | " | | | |
| TR3 _TR4 | iC 23 20 10 | " | 2SC2320(E,F) | " | | | |
| TR5 | iA 09 99 10 | " | 2SA999(E,F) | " | | | |
| TR6 | iC 23 20 10 | " | 2SC2320(E,F) | " | | | |
| TR7 | iA 09 99 10 | " | 2SA999(E,F) | " | | | |
| TR8 _TR9 | iC 23 20 10 | " | 2SC2320(E,F) | " | | | |
| TR10 | iA 09 99 10 | " | 2SA999(E,F) | " | | | |
| TR11 | iC 23 20 10 | " | 2SC2320(E,F) | " | | | |
| TR12 | iD 06 69 00 | " | 2SD669(C,D) | " | | | |
| TR13 | iC 23 20 10 | " | 2SC2320(E,F) | " | | | |
| TR14 | iB 06 49 00 | " | 2SB649(C,D) | " | | | |
| TR15 | iA 09 99 10 | " | 2SA999(E,F) | " | | | |
| TR16 _20 | iC 23 20 10 | " | 2SC2320(E,F) | " | | | |
| TR21 | iA 09 99 10 | " | 2SA999(E,F) | " | | | |
| TR22 | iC 23 20 10 | " | 2SC2320(E,F) | " | | | |
| TR23 | iA 09 99 10 | " | 2SA999(E,F) | " | | | |
| | | | | | | | |
| ZD1 _ZD2 | iF 00 03 20 | Zener Diode | WZ061 | ツエナーダイオード | | | |
| D1 _D2 | iF 00 00 40 | Diode | 1S1555 | ダイオード | } Inter-changeable | | |
| " | iF 00 06 70 | " | 1S2473 | " | | | |
| D3 _D4 | iH 00 07 20 | " | W03B | " | | | |
| D5 _D11 | iF 00 06 70 | " | 1S2473 | " | } | " | |
| " | iF 00 00 40 | " | 1S1555 | " | | | |
| D12 _D14 | iH 00 07 20 | " | W03B | " | | | |

*: New Part (新部品)

| Ref. No. | Part No. | Description | | | (部品名) | Remarks | Common model | Markets |
|-------------|----------------------|--------------------------|-----------------------|-----------|---------------------------|-----------------------------|-----------------|---------|
| D15 ~27 | iF 00 00 40 | Diode | 1S1555 | ダイオード | | | | |
| " | iF 00 06 70 | " | 1S2473 | " | | Inter changeable (併用) | | |
| D28 D29 | iH 00 07 20 | " | W03B | " | | | | |
| D30 | iH 00 04 70 | Bridge Diode | 1D4B1 | ダイオードブリッジ | | | | |
| D31 D32 | iF 00 00 40 | Diode | 1S1555 | ダイオード | | | | |
| D33 D34 | iH 00 07 20 | " | W03B | " | | | | |
| L1 ~6 | iF 00 24 20 | LED(Red) | SLR-54URC4 | LED(赤) | | | | |
| | CB 60 14 70 | Holder, LED | | LEDホルダー | | | | |
| LB 20 14 10 | Base Pin | BS2P-SHF 2.5Pitch | 2.5ピッチベースピン | | | | | |
| LB 30 07 50 | " | BS3P-SHF | " | | | | | |
| LB 60 25 00 | " | BS7P-SHF | " | | | | | |
| LB 50 03 70 | " | BE5P-SHF | " | | | | | |
| LA 00 24 80 | Wrapping Terminal | 2P P=10 U type | U型ラッピング端子板 | | | | | |
| LA 00 24 90 | " | 3P P=10 | " | | | | | |
| LB 10 00 90 | Pin Jack | 1P SQ3055 | 基板型ピンジャック | | | | | |
| S2 | KA 90 16 60 | Tact Switch | KHC10902 | タクトSW | | | | |
| S3 ~6 | KA 90 15 70 | " | KHF10902 | " | | | | |
| S7 ~11 | KA 90 16 60 | " | KHC10902 | " | | | | |
| BB 06 83 70 | Ground Metal | | | アース金具 | | | | |
| NA 07 62 30 | LED Circuit Board | | | LEDシート | | | | |
| L101 | iF 00 12 50 | LED | TLR121 | LED | | | | |
| D101 | iF 00 29 20 | Zener Diode | RD9.1 FB | ツェナーダイオード | | | | |
| R101 | HJ 35 71 00 | Carbon Resistor | 10KΩ RD25 SM-8 | カーボン抵抗 | | | | |
| CDS1 | iK 00 02 40 | Dual CDS | P1234 | デュアルCDS | | | | |
| LA 00 04 30 | Press Terminal | | | ハトメ | | | | |
| NA 07 62 50 | Sensor Circuit Board | | | センサーシート | | | | |
| KA 60 05 30 | Micro Switch | | | マイクロスイッチ | Left Limit Right Limit | | | |
| P1~3 | iK 00 02 50 | Opto Isolator | | フォトインタラプタ | | | | |
| CB 60 30 90 | Actuator | | | アクチュエータ | | | | |
| NA 07 33 00 | Relay Circuit Board | | | 中継シート | | | | |
| LB 60 34 50 | Connector | BS12P SHF-1AA-B | NHコネクタ サイド型ベース付ポスト | | | | | |
| R3 | HK 35 71 20 | Carbon Resistor FCR25(J) | 12KΩ | カーボン抵抗 | | | | |
| VR4 | HY 00 03 70 | Semi Variable Resistor | CR19R B4.7KΩ | メタルグレーズVR | | | | |

* : New Part (新部品)

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